

Work Order ID 58599

May 12, 2010 10:28:02 AM



Page 1

Item ID: D412-776-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Replacement Glareshield

Start Date: 12/05/2010 Start Qty: 3.00



Cust Item ID:

Required Date: 18/05/2010 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan:

PS

Date: 10-5-12 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-776

Rev B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-776-011

CHG001

Siolog 16

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10-7-98

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Siolog 16

(43)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-776-011 ☐ Location 15 ☐ PPP Rev: 15

10K/16 S/30

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/08/16 J

C210/2/16

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 58599

Parent Item: D412-776-011

Parent Item Name: Replacement Glareshield

Comments: IPP Rev:A 08.05-12 new issue DD verified by: LL
IPP Rev:B 08-07-14 revB as per dwg DD verified by:ec

Start Date: 12/05/2010

Required Date: 18/05/2010

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
AN3-3A Bolt		Purchased	No			120	Each	239.0000	6		10-7-95	

Location	Loc Qty	Loc Code
ST350	239	
113121	2	
113359	12	
114523	25	
114615	200	

AN3-5A Bolt	Purchased	No			120	Each	963.0000	10		10-7-95	
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Location	Loc Qty	Loc Code
ST350	963	
105057	963	

AN960JD10L Washer	Purchased	No			120	Each	4,285.000	12		10-7-95	
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Location	Loc Qty	Loc Code
ST348	4285	
110985	4285	

AN960JD6L Washer	Purchased	No			120	Each	1,137.000	11		10-7-9 SP (34)	
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Location	Loc Qty	Loc Code
ST347	1137	
5519	1137	

W/O:		WORK ORDER CHANGES					
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Picklist Print

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Work Order ID: 58599

Parent Item: D412-776-011

Parent Item Name: Replacement Glareshield

Comments: IPP Rev:A 08.05-12 new issue DD verified by: LL
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Start Date: 12/05/2010

Required Date: 18/05/2010

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
AN970-3 Washers		Purchased	No			120	Each	56.0000	4		10-7-95	

Location Loc Qty Loc Code

ST349 56
113749 56

Manufactured No 120 Each 0.0000

Manufactured No 120 Each 10.0000

Location Loc Qty Loc Code

ST255 10
47438 10

Manufactured No 120 Each 14.0000

Location Loc Qty Loc Code

ST255 14
44851 2
47439 12

D3699-042

Support Assembly

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
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Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MS20426AD3-3		Purchased	No			120	Each	5,008.000	12			

6-13 Rivet

Location	Loc Qty	Loc Code
ST316	5008	
19099	4774	
7681	234	

MS21042L06

Purchased

No

120

Each

148.0000

11

6-13 Nut

Location	Loc Qty	Loc Code
ST300	148	
114330	98	
114494	50	

MS21075L08

Purchased

No

120

Each

116.0000

6

6-13 ANCHOR NUT

Location	Loc Qty	Loc Code
ST303	116	
108963	16	
111578	100	

MS35206-228

Purchased

No

120

Each

80.0000

11

6-13 Screw

Location	Loc Qty	Loc Code
ST294	80	
111578	80	

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Shop Packet Print

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4. WEIGHT AND BALANCE

The net weight increase associated with the D412-776-011 Replacement Glareshield Kit is negligible.

5. PARTS LIST

Qty -011	Part Number	Description
X	D412-776-011	REPLACEMENT GLARESHIELD KIT
1	D3690-041	GLARESHIELD ASSEMBLY
1	D3699-041	SUPPORT ASSEMBLY
1	D3699-042	SUPPORT ASSEMBLY
6	AN3-3A	BOLT
10	AN3-5A	BOLT
12	AN960JD10L	WASHER (or NAS1149DN332J)
11	AN960JD6L	WASHER (or NAS1149DN616J)
4	AN970-3	WASHER
12	MS20426AD3-3	RIVET
11	MS21042L06	NUT
6	MS21075L08	ANCHOR NUT
11	MS35206-228	SCREW

W/O:		WORK ORDER CHANGES					
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